

Valor 520 Homeflame Parts List

| KEY # | DESCRIPTION | QUANTITY PER | | PART # | |
|-------|-------------------------------------------|--------------|-------|--------|--------|
| | | 520AN | 520AP | 520AN | 520AP |
| 1 | Vent baffle | 1 | 1 | 560529 | 560529 |
| 2 | Vent blockage thermostwitch | 1 | 1 | 540279 | 540279 |
| 3 | Insulation sleeve | 1 | 1 | 560859 | 560859 |
| 4 | Thermostwitch bracket | 1 | 1 | 554429 | 554429 |
| 5 | Vent deflector | 1 | 1 | 525379 | 525379 |
| 6 | Back Panel | 1 | 1 | 560539 | 560539 |
| 7 | Rear support | 2 | 2 | 525399 | 525399 |
| 8 | Heat exchanger | 1 | 1 | 520449 | 520449 |
| 9 | Spacer - Heat exchanger to back | 4 | 4 | 547059 | 547059 |
| 10 | Seal - Heat exchanger ports | 2 | 2 | 547919 | 547919 |
| 11 | Collector box | 1 | 1 | 550499 | 550499 |
| 12 | Spacer - Heat exchanger to collector box | 2 | 2 | 547069 | 547069 |
| 13 | Fire box unit | 1 | 1 | 540019 | 540019 |
| 14 | Seal - collector box | 1 | 1 | 547089 | 547089 |
| 15 | Fire box base - Right side | 1 | 1 | 525419 | 525419 |
| 16 | Fire box base - Left side | 1 | 1 | 525429 | 525429 |
| 17 | Fire box front support - Right side | 1 | 1 | 525439 | 525439 |
| 18 | Fire box front support - Left side | 1 | 1 | 525449 | 525449 |
| 19 | Spacer - Back panel to fire box | 2 | 2 | 525459 | 525459 |
| 20 | Rear stiffening bar | 1 | 1 | 525469 | 525469 |
| 21 | Rear log support | 1 | 1 | 525479 | 560709 |
| 22 | Front log support | 2 | 2 | 522859 | 560719 |
| 23 | Fire box base - Center | 1 | 1 | 525489 | 525489 |
| 24 | Control & manifold unit | 1 | 1 | 560549 | 560729 |
| 25 | Bracket - Pilot & cross lighting burner | 1 | 1 | 525509 | 525509 |
| 26 | Bracket - Pilot jet carrier | 1 | 1 | 525519 | 525519 |
| 27 | Bracket - Front burner jet | 1 | 1 | 525529 | 539309 |
| 28 | Regulator | 1 | 1 | 508199 | 508209 |
| 29 | Bracket - Regulator | 1 | 1 | 522929 | 522929 |
| 30 | Pressure test tapping unit | 1 | 1 | 538969 | 538969 |
| 31 | Bracket - Control valve | 1 | 1 | 560559 | 560559 |
| 32 | Control valve with igniter | 1 | 1 | 525559 | 525559 |
| 33 | Igniter | 1 | 1 | 525569 | 525569 |
| 34 | Locknut | 1 | 1 | 502739 | 502739 |
| 35 | Thermocouple interrupter | 1 | 1 | 522389 | 522389 |
| 36 | Pipe - Control valve to pilot | 1 | 1 | 560569 | 560569 |
| 37 | Pilot jet & carrier | 1 | 1 | 525589 | 539319 |
| 38 | Pilot & cross lighting burner | 1 | 1 | 522979 | 522979 |
| 39 | Ignition electrode | 1 | 1 | 525599 | 525599 |
| 40 | Thermocouple | 1 | 1 | 522999 | 522999 |
| 41 | Pipe - Control valve to rear burner | 1 | 1 | 560579 | 560739 |
| 42 | Jet - Rear burner | 1 | 1 | 539209 | 539339 |
| 43 | Jet carrier | 1 | 1 | 523019 | 539349 |
| 44 | Locknut | - | 1 | - | 502739 |
| 45 | Pipe - Control valve to front burner | 1 | 1 | 560589 | 560749 |
| 46 | Jet - Front burner | 1 | 1 | 520709 | 539369 |
| 47 | Jet carrier | 1 | 1 | 523019 | 539349 |
| 48 | Pipe - Test tapping unit to control valve | 1 | 1 | 560599 | 560599 |

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|-----|--------------------------------|---|---|--------|--------|
| 49 | Air guide bar | 1 | 1 | 525639 | 525639 |
| 50 | Firebox bottom front panel | 1 | 1 | 560609 | 560609 |
| 51 | Rear burner with air shutter | 1 | - | 539019 | - |
| 52 | Rear burner | - | 1 | - | 560759 |
| 53 | Air shutter - Rear burner | 1 | - | 539029 | - |
| 54 | Front burner with air shutter | 1 | 1 | 539039 | 539379 |
| 55 | Air shutter - Front burner | 1 | 1 | 539049 | 539389 |
| 56 | Inlet pipe | 1 | 1 | 539059 | 539059 |
| 57 | Inlet pipe clamp | 1 | 1 | 535639 | 535639 |
| 58 | Inlet elbow | 1 | 1 | 539069 | 539069 |
| 59 | Window unit | 1 | 1 | 560619 | 560619 |
| 60 | Knurled location screw | 2 | 2 | 522219 | 522219 |
| 61 | Top heatshield | 1 | 1 | 560629 | 560629 |
| 62 | Left side heatshield | 1 | 1 | 560639 | 560639 |
| 63 | Right side heatshield | 1 | 1 | 560649 | 560649 |
| 64 | Control spindle | 1 | 1 | 560659 | 560659 |
| 65 | Control adapter | 1 | 1 | 560669 | 560669 |
| 66 | Control spindle shield tube | 1 | 1 | 560679 | 560679 |
| 67 | Window top shield | 1 | 1 | 560689 | 560689 |
| 68 | Logs - Complete set | 1 | 1 | 540259 | 540259 |
| 69 | Front log | 1 | 1 | 540269 | 540269 |
| 70 | Rear log | 1 | 1 | 525979 | 525979 |
| 71 | Cross log | 1 | 1 | 525989 | 525989 |
| 72 | Vent collar | 1 | 1 | 513649 | 513649 |
| 73 | Protective cap | 2 | 2 | 526549 | 526549 |
| 74 | Control knob | 1 | 1 | 520799 | 520799 |
| 74A | Smoke channel (for vent check) | 1 | 1 | 660909 | 560909 |
| 75 | Rear wall spacer | 1 | 1 | 560699 | 560699 |
| 76 | Left side casting | 1 | 1 | 560769 | 560769 |
| 77 | Right side casting | 1 | 1 | 560779 | 560779 |
| 78 | Arch lintel | 1 | 1 | 560789 | 560789 |
| 79 | Ashlip & front feet | 1 | 1 | 560799 | 560799 |
| 80 | Top casting | 1 | 1 | 560809 | 560809 |
| 81 | Door unit | 1 | 1 | 560819 | 560819 |
| 82 | Control cover | 1 | 1 | 560829 | 560829 |
| - | Instruction manual | 1 | 1 | 560839 | 560839 |